

3. MAC 063

3.1. Technical Data

Designation	Symbol	Unit	Motor type MAC ...			
			063 A - - - ES	063 B - - - GS	063 C - - - MS	063 D - - - JS
Nominal motor speed ¹⁾	n	min ⁻¹	3500	3500	3500	3500
Continuous torque at standstill ²⁾	M _{dN}	Nm	0.8 (1.0) ⁵⁾	1.5 (1.7) ⁵⁾	2.1(2.7) ⁵⁾	2.7 (3.5) ⁵⁾
Continuous current at standstill	I _{dN}	A	2.2 (2.7) ⁵⁾	3.6 (4.0) ⁵⁾	4.1(5.3) ⁵⁾	5.1 (6.6) ⁵⁾
Rotor moment of inertia ³⁾	J _M	kgm ²	2.4 x 10 ⁻⁴	3.2 x 10 ⁻⁴	4.0 x 10 ⁻⁴	4.8 x 10 ⁻⁴
Torque constant at 20 °C	K _m	Nm/A	0.370	0.42	0.51	0.53
Windings resistance at 20 °C	R _A	Ohm	9.6	4.1	2.8	1.9
Windings inductance	L _A	mH	9.1	3.9	3.2	2.5
Maximum peak of pulse current	I _{peak}	A	12	19	22	27
Thermal time constant	T _{th}	min	30 (15) ⁵⁾	30 (15) ⁵⁾	30 (15) ⁵⁾	30 (15) ⁵⁾
Mass ⁴⁾	m _M	kg	3.2	3.9	4.6	5.3
			063 A - - - RS	063 B - - - JS	063 C - - - HS	063 D - - - FS
Nominal motor speed ¹⁾	n	min ⁻¹	6000	6000	6000	6000
Continuous torque at standstill ²⁾	M _{dN}	Nm	0.8 (1.0) ⁵⁾	1.5 (1.7) ⁵⁾	2.1(2.7) ⁵⁾	2.7 (3.5) ⁵⁾
Continuous current at standstill	I _{dN}	A	3.5 (4.4) ⁵⁾	5.8 (6.6) ⁵⁾	6.8 (8.7) ⁵⁾	8.4 (11.0) ⁵⁾
Rotor moment of inertia ³⁾	J _M	kgm ²	2.4 x 10 ⁻⁴	3.2 x 10 ⁻⁴	4.0 x 10 ⁻⁴	4.8 x 10 ⁻⁴
Torque constant at 20 °C	K _m	Nm/A	0.230	0.26	0.31	0.32
Windings resistance at 20 °C	R _A	Ohm	3.7	1.6	1.1	0.7
Windings inductance	L _A	mH	3.5	1.5	1.2	0.9
Maximum peak of pulse current	I _{peak}	A	19	31	36	46
Thermal time constant	T _{th}	min	30 (15) ⁵⁾	30 (15) ⁵⁾	30 (15) ⁵⁾	30 (15) ⁵⁾
Mass ⁴⁾	m _M	kg	3.2	3.9	4.6	5.3

¹⁾ The usable motor speed is determined by the drive used.
 Only those usable speeds n_{max} found in the selection lists of the motor-drive combinations are binding.
²⁾ With 60K overtemperature at the motor housing.
 Continuous torque can be limited by the drive. See selection data.
³⁾ With tacho-generator, without holding brake
⁴⁾ With tacho-generator, without holding brake, without blower.
⁵⁾ Parenthetical values apply to versions with surface cooling.

Fig 3.1: Type-dependent motor data

Designation	Symbol	Unit	Data
Permissible ambient temperature	T _{um}	°C	0 ... +45
Permissible storage and transport temperature	T _L	°C	-20 ... +80
Maximum installation elevation		m	1000 meters above sea level
Protection category			IP 65 ¹⁾
Insulation classification			F
Housing coat			Black prime coat (RAL 9005)
Voltage constant of the tacho-generator	C _w	Vs/rad V/min ⁻¹	0,0143 1.5/1000

¹⁾ Except for the shaft leadthrough in drive shafts, without sealing ring. Protection category is then IP 50.

Fig 3.2: General data MAC 063

Designation	Symbol	Unit	Data holding brake
Principle of action			electrically-actuated release
Holding torque	M _H	Nm	3.0
Nominal voltage	U _N	V	DC 24 ± 10%
Nominal current	I _N	A	0.6
Moment of inertia	J _B	kgm ²	0.38 x 10 ⁻⁴
Release delay	t _L	ms	30
Clamping delay	t _K	ms	15
Mass	m _B	kg	0.55

Fig 3.3: Technical data - holding brake

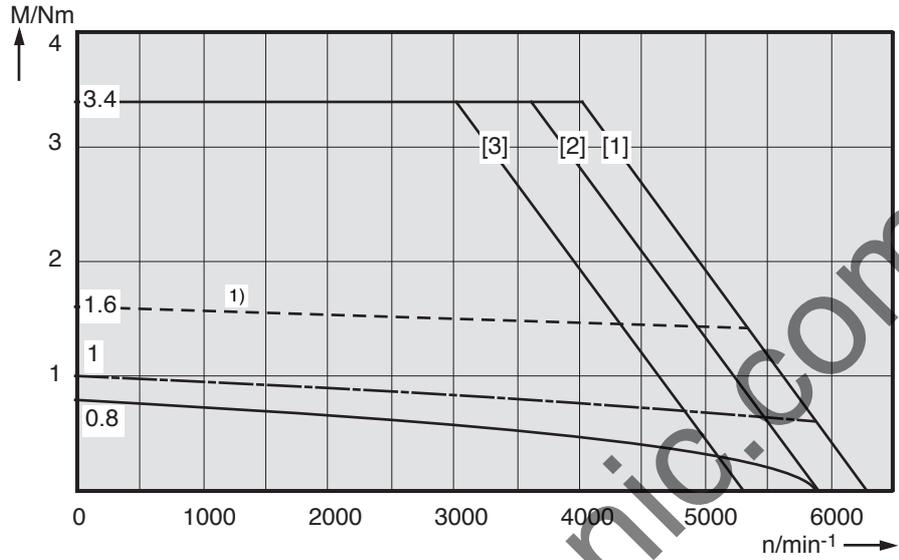
Designation	Symbol	Unit	Data surface cooling	
			Axial cooling	Radial cooling
Power consumption	S_N	VA	20/18	16/14
Nominal voltage	U_N	V	AC 230 or 115 ¹⁾	AC 230 or 115 ¹⁾
Frequency	f	Hz	50/60	50/60
Mass	m_L	kg	approx. 1.1 ²⁾	approx. 1.0 ²⁾
Protection category blower unit			IP 24	IP 24
Protection category blower motor			IP 44	IP 44
¹⁾ 115 V special design ²⁾ Blower shroudshroud for motor with tacho feedback.				

Fig 3.4: Technical data - surface cooling

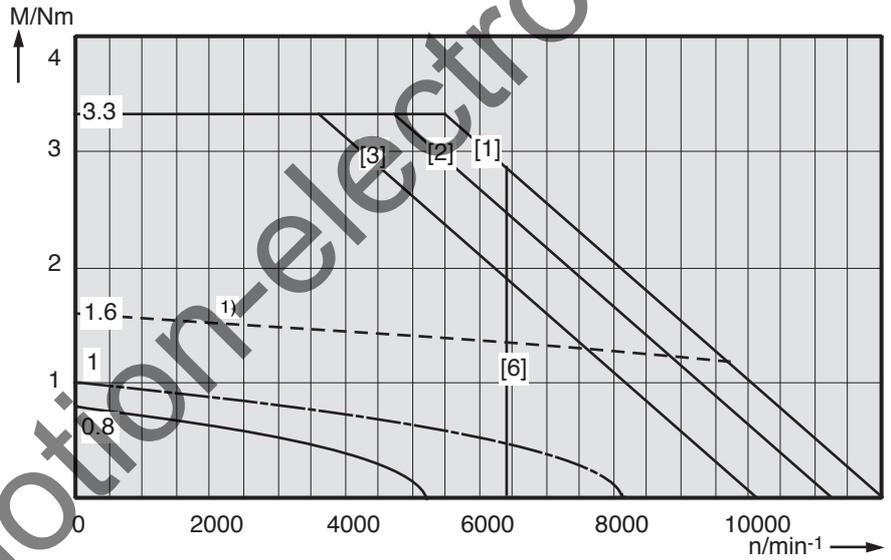
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3.2. Torque-Speed Characteristics

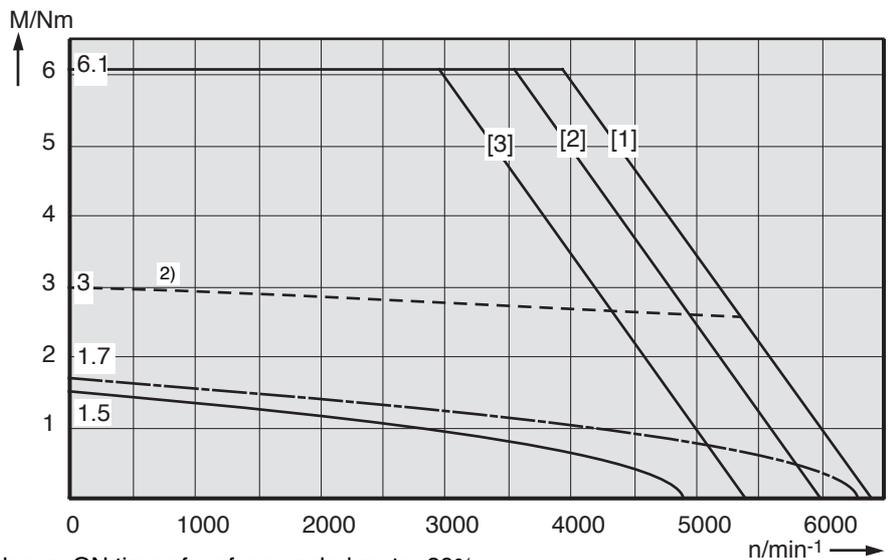
MDD 063 A - - - ES
3500 min⁻¹



MDD 063 A - - - RS
6000 min⁻¹



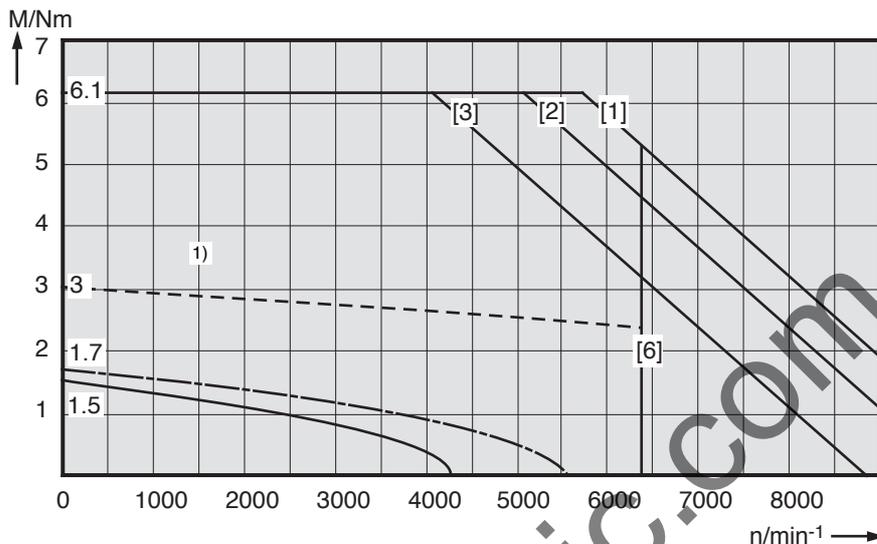
MDD 063 B - - - GS
3500 min⁻¹



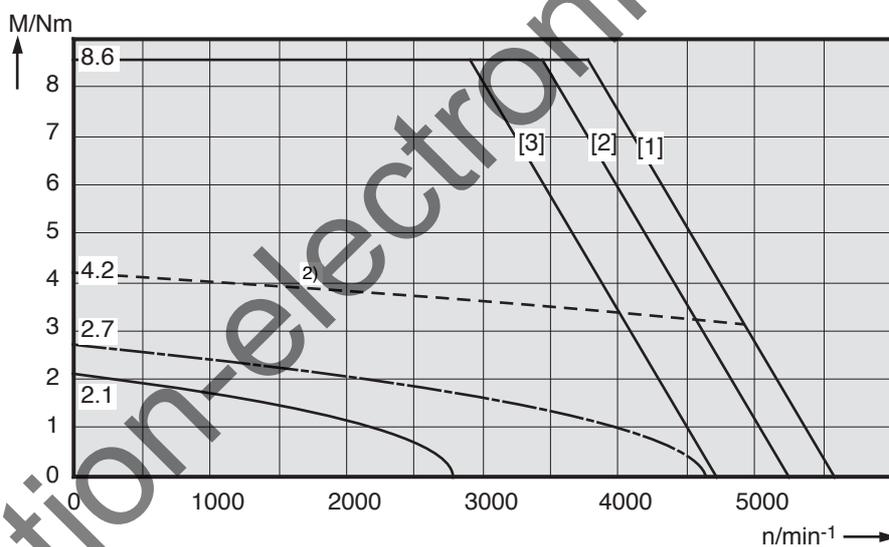
1) shown: ON time of surface-cooled motor 39%
2) shown: ON time of surface-cooled motor 32%

Fig 3.5: Torque-speed Characteristics MAC 063

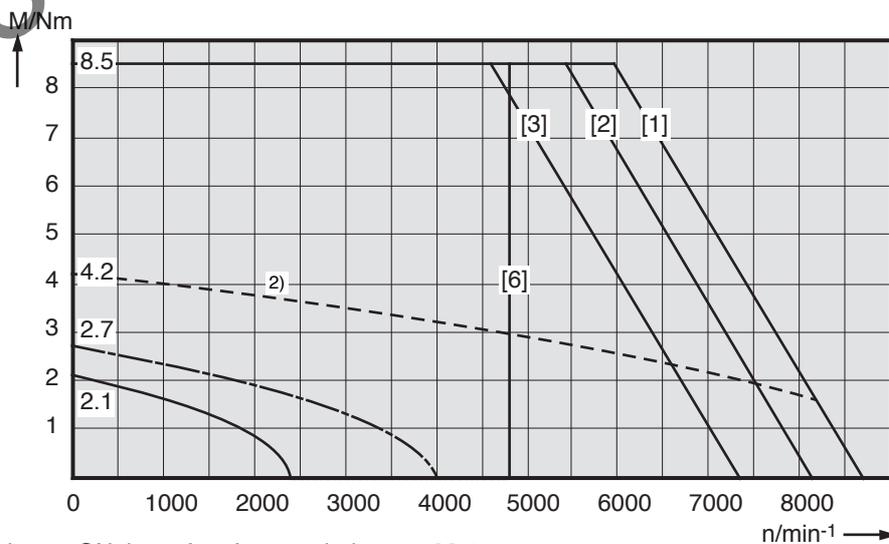
MDD 063 B - - - JS
6000 min⁻¹



MDD 063 C - - - MS
3500 min⁻¹



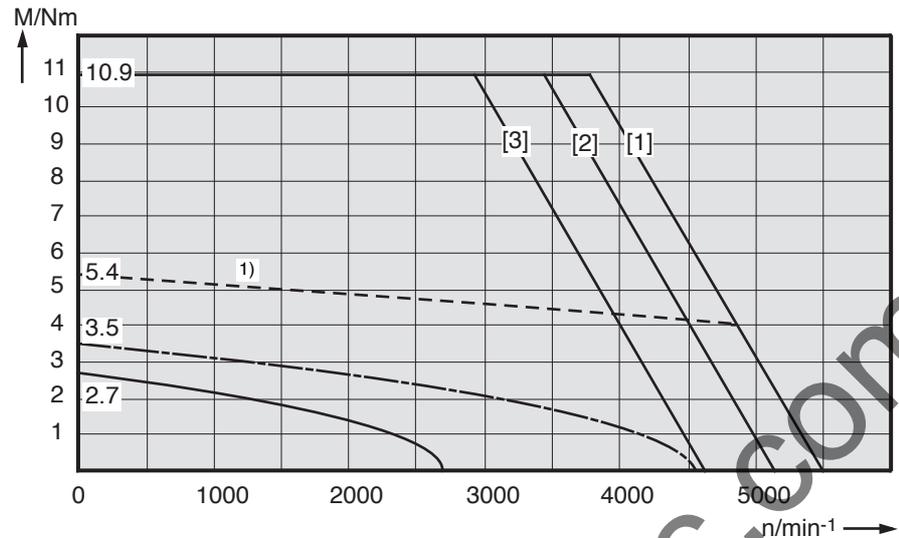
MDD 063 C - - - HS
6000 min⁻¹



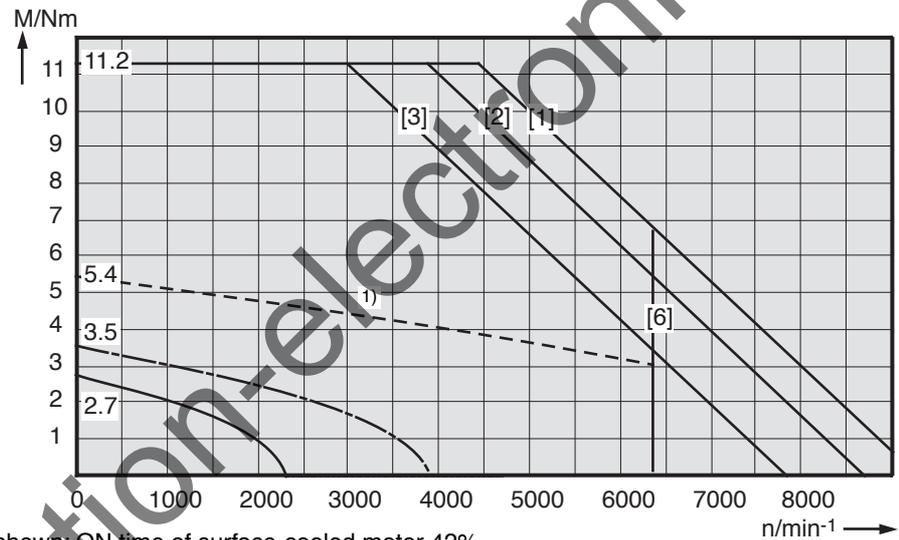
1) shown: ON time of surface-cooled motor 32%
2) shown: ON time of surface-cooled motor 41%

Fig 3.6: Torque-speed characteristics MAC 063

MDD 063 D - - JS
3500 min⁻¹



MDD 063 D - - FS
6000 min⁻¹



1) shown: ON time of surface-cooled motor 42%

Fig 3.7: Torque-speed characteristics MAC 063

3.3. Shaft Load Capacity

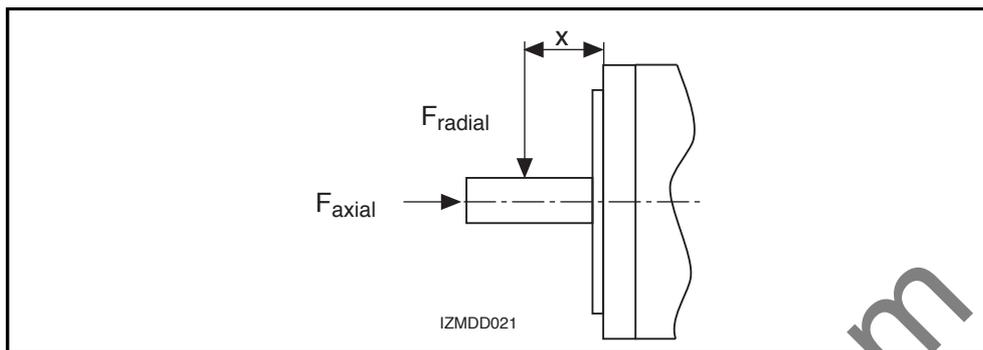


Fig 3.8: Shaft load

Permissible radial force
 F_{radial}

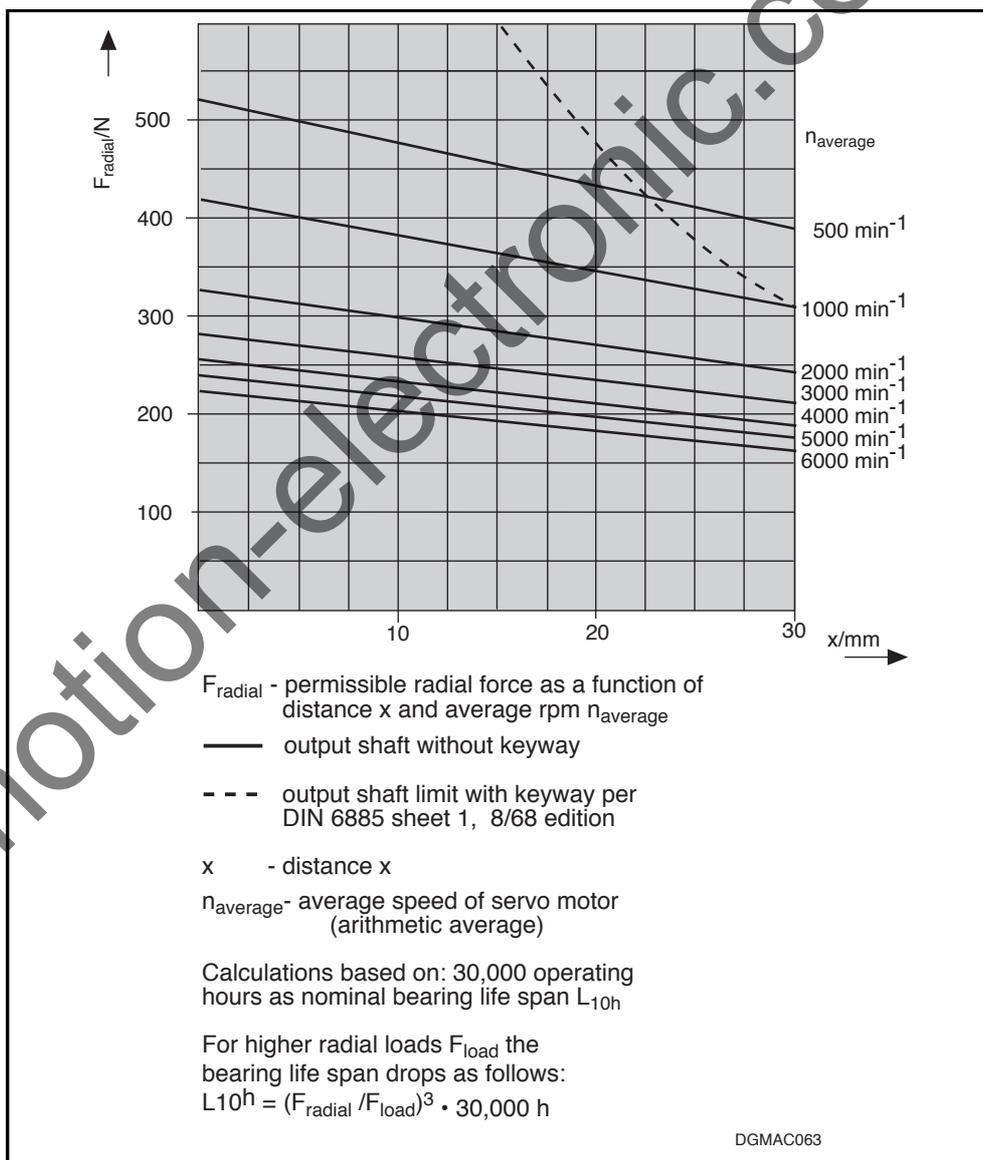


Fig 3.9: Permissible radial force

Permissible axial force
 F_{axial}

$$F_{axial} = 0.57 \cdot F_{radial}$$

F_{axial} - Permissible axial force

F_{radial} - Permissible radial force

3.4. Dimensional Data - Natural Convection

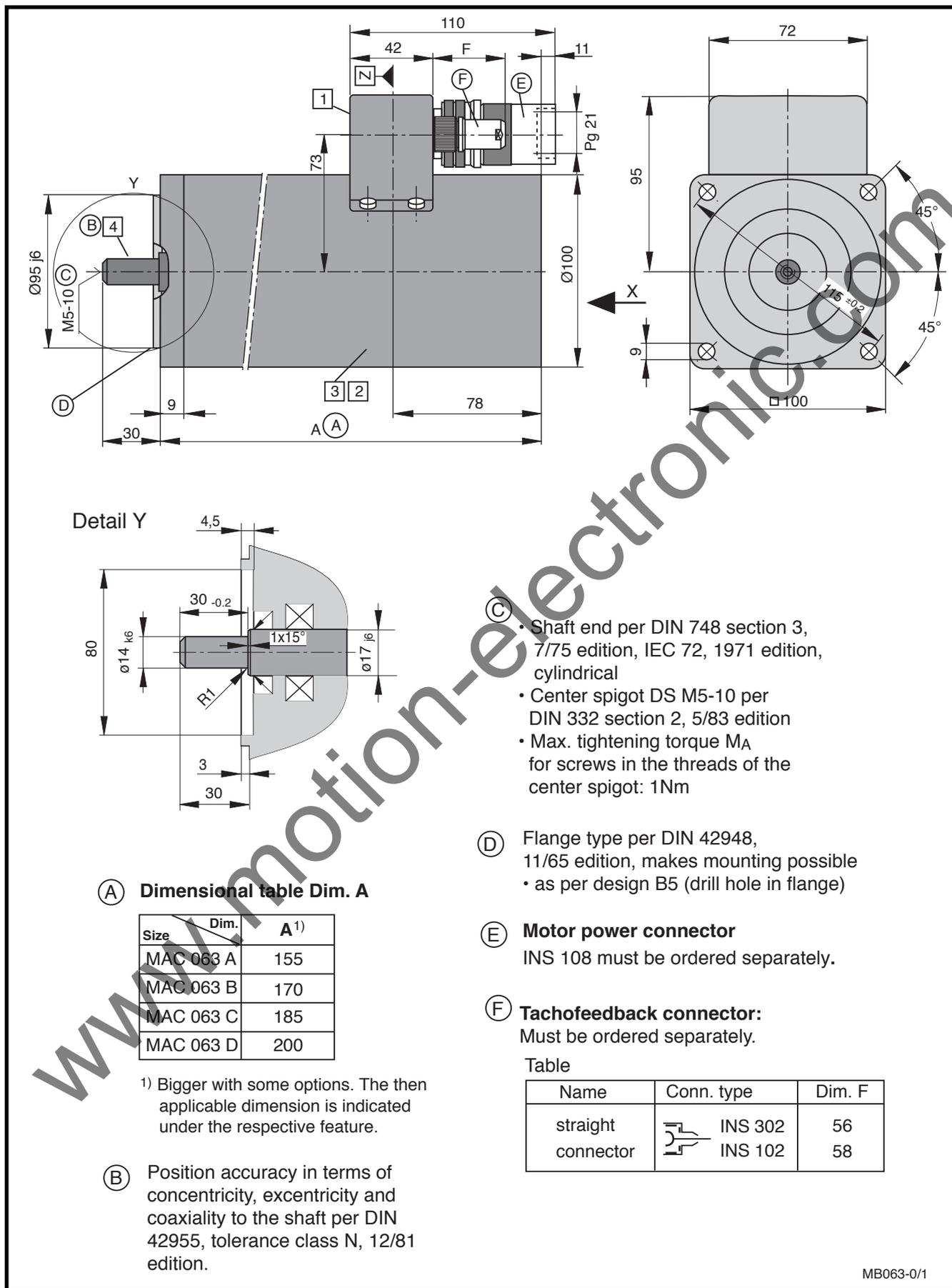


Fig 3.10: Dimensional data - MAC 063 (natural convection)

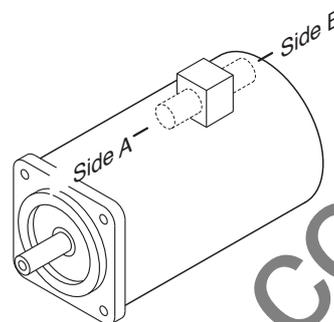
Available options

1 Power connection

The output direction of the electrical power connector is selected at the time the order is placed. Possible output directions are:

- to side A
- to side B

The drawing depicts side B as output direction. The dimensions of any other direction are obtained by a virtual turning of the connector housing around the Z axis.



2 Motor version

- Tachofeedback and second shaft end

View X:

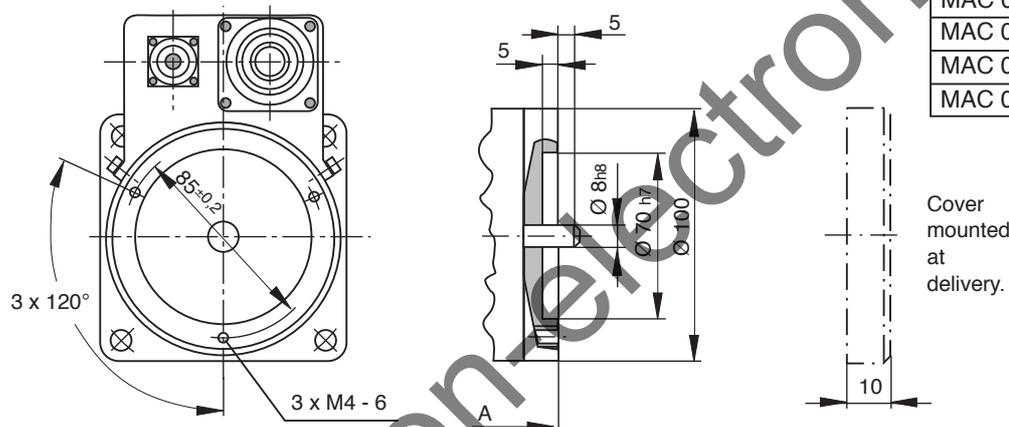


Table	Dim. A
MAC 063 A	162.5
MAC 063 B	177.5
MAC 063 C	192.5
MAC 063 D	207.5

Cover mounted at delivery.

- Tachofeedback and mounted incremental encoder

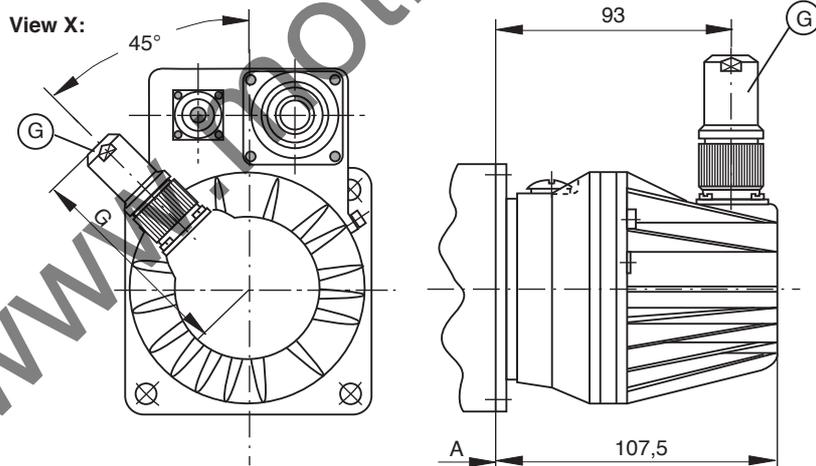


Table	Dim. A
MAC 063 A	162.5
MAC 063 B	177.5
MAC 063 C	192.5
MAC 063 D	207.5

G Incremental encoder connector
Must be ordered separately.

Name	Conn. type	Dim. G
straight conn.	INS 301	88
	INS 101	90
angle conn.	INS 351 INS 311	86

- Tachofeedback and mounted absolute encoder (see following page)

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Fig 3.11: Dimensional data - MAC 063 - available options - (natural convection)

Available options

- Tachofeedback and mounted absolute encoder

View X:

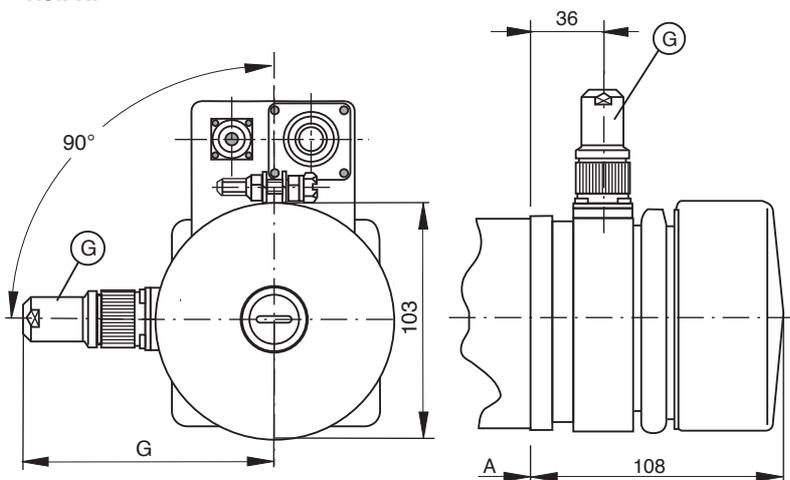


Table	Dim. A
MAC 063 A	162.5
MAC 063 B	177.5
MAC 063 C	192.5
MAC 063 D	207.5

G Absolute encoder conn.
Must be ordered separately.

Name	Conn. type	Dim. G
straight conn.	INS 326	104
	INS 92	106
angle conn.	INS 322	102

3 Blocking brake

- without blocking brake
Dim. A retained
- Standard blocking brake: 3 Nm

Table for blocking brake

Dim. Size	Vers. 2 A	Vers. 3 & 4 A
MAC 063 A	180	187.5
MAC 063 B	195	202.5
MAC 063 C	210	217.5
MAC 063 D	225	232.5

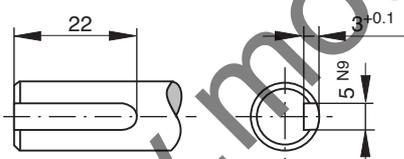
Vers. 2 = Motor with tachofeedback

Vers. 3 = Motor with tachofeedback and second shaft end

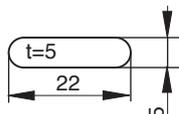
Vers. 4 = Motor with tachofeedback and mounted encoder

4 Output shaft

- plain shaft (recommended type)
- with keyway per DIN 6885 sh. 1, 8/68 edition
(Note! balanced with entire key.)



Matching key: DIN 6885-A 5 x 5 x 22
Must be ordered separately.



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Fig 3.12: Dimensional data - MAC 063 - available options - (natural convection)

3.5. Dimensional Data - Radial Cooling

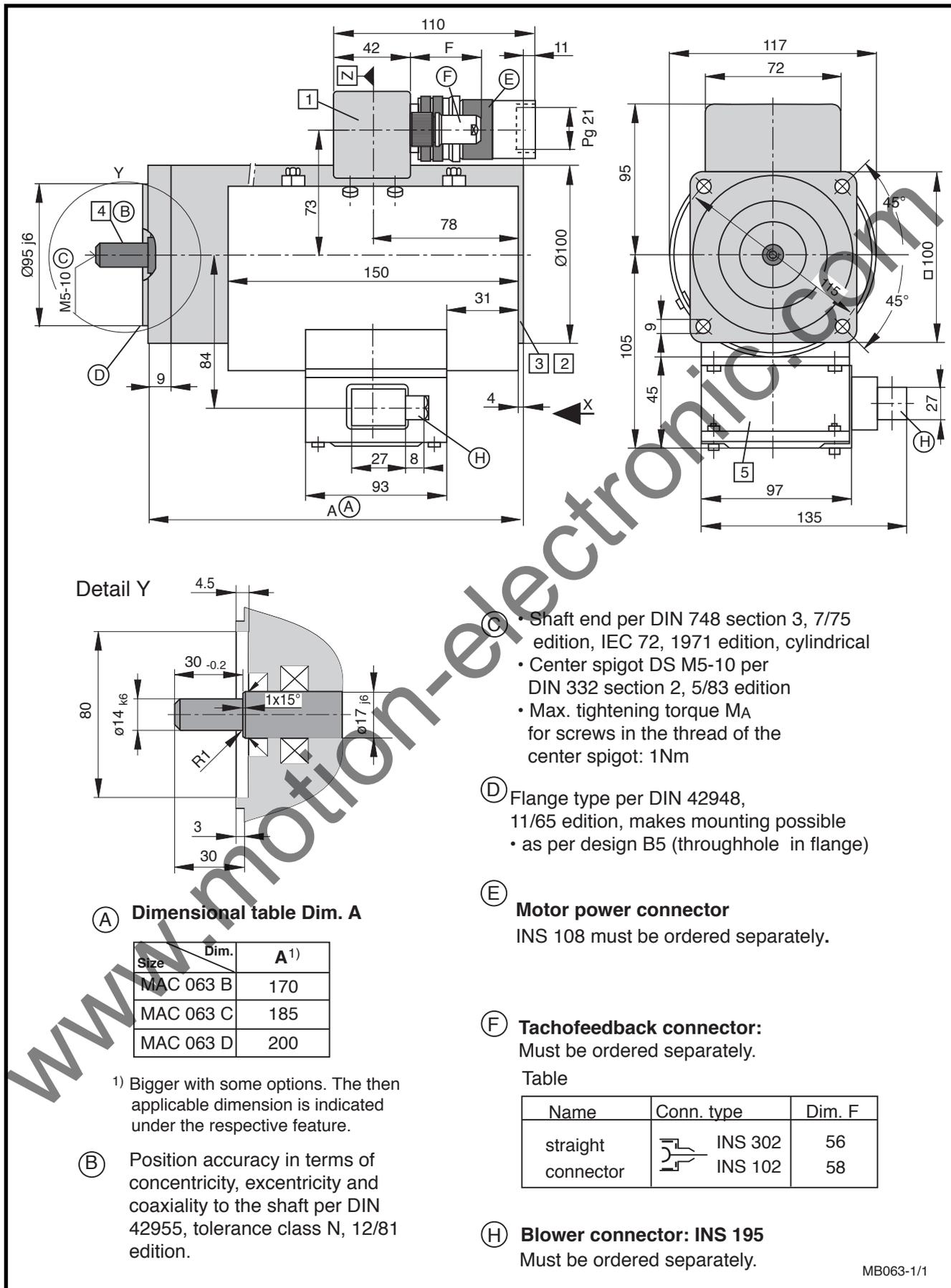


Fig 3.13: Dimensional data - MAC 063 (radial cooling)

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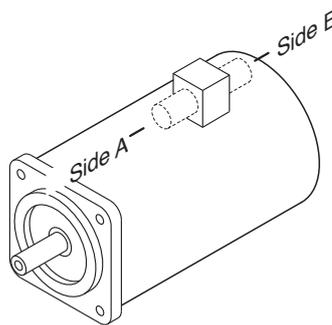
Available options

1 Power connection

The output direction of the electrical power connector is selected at the time the order is placed. Possible output directions are:

- to side A
- to side B

The drawing depicts side B as output direction. The dimensions of any other direction are obtained by a virtual turning of the connector housing around the Z axis.



2 Motor version

- Tachofeedback and second shaft end

View X:

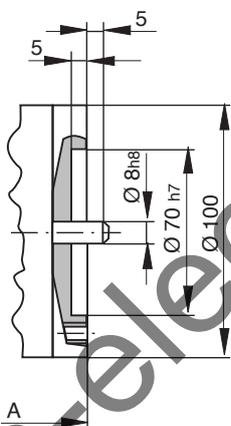
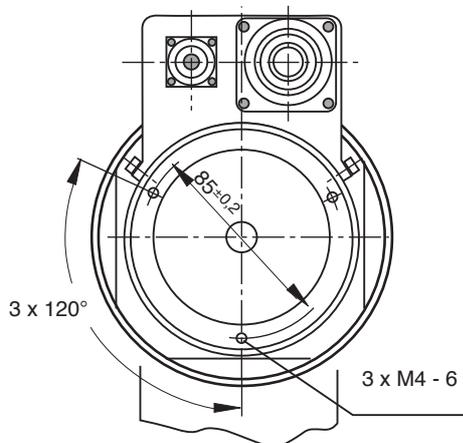
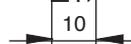


Table	Dim. A
MAC 063 B	177.5
MAC 063 C	192.5
MAC 063 D	207.5

Cover mounted at delivery.



- Tachofeedback and mounted incremental encoder

View X:

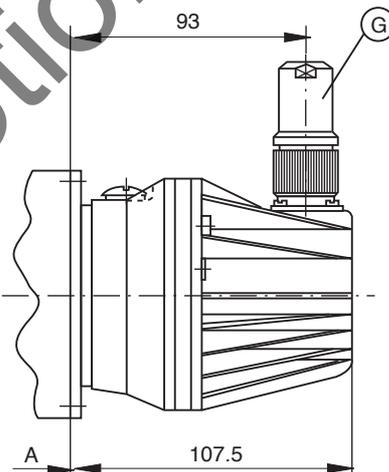
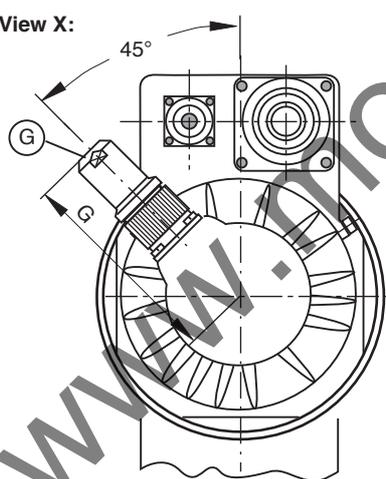


Table	Dim. A
MAC 063 B	177.5
MAC 063 C	192.5
MAC 063 D	207.5

G Incremental encoder connector

Must be ordered separately.

Name	Conn. type	Dim. G
straight conn.	INS 301	88
	INS 101	90
angle conn.	INS 351	86
	INS 311	

- Tachofeedback and mounted absolute encoder (see following page)

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Fig 3.14: Dimensional data - MAC 063 - available options - (radial cooling)

Available options

- Tachofeedback and mounted absolute encoder

View X:

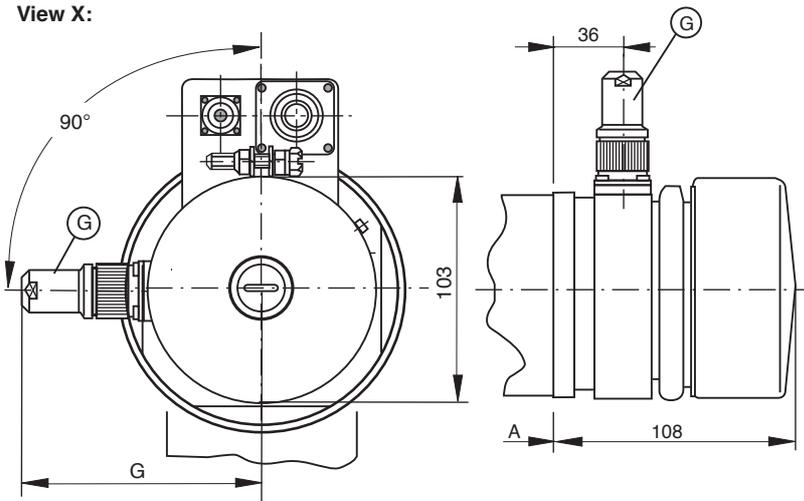


Table	Dim. A
MAC 063 B	177.5
MAC 063 C	192.5
MAC 063 D	207.5

G Absolute encoder conn.
Must be ordered separately.

Name	Conn. type	Dim. G
straight conn.	INS 326	104
	INS 92	106
angle conn.	INS 322	102

3 Blocking brake

- without blocking brake
Dim. A retained
- Standard blocking brake: 3 Nm

Table for blocking brake

Dim. Size	Vers. 2 A	Vers. 3 & 4 A
MAC 063 B	195	202.5
MAC 063 C	210	217.5
MAC 063 D	225	232.5

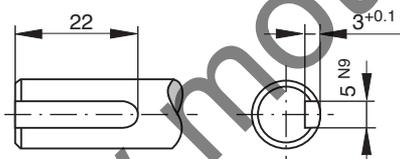
Vers. 2 = Motor with tachofeedback

Vers. 3 = Motor with tachofeedback and second shaft end

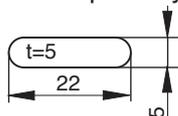
Vers. 4 = Motor with tachofeedback and mounted encoder

4 Output shaft

- plain shaft (recommended type)
- with keyway per DIN 6885 sh. 1, 8/68 edition
(Note! balanced with entire key.)

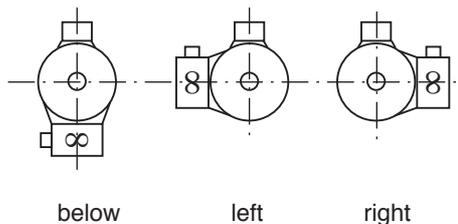


Matching key: DIN 6885-A 5 x 5 x 22
Must be ordered separately.



5 Blower arrangement

Looking towards motor shaft.



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Fig 3.15: Dimensional data - MAC 063 - available options - (radial cooling)

3.6. Dimensional Data - Axial Cooling

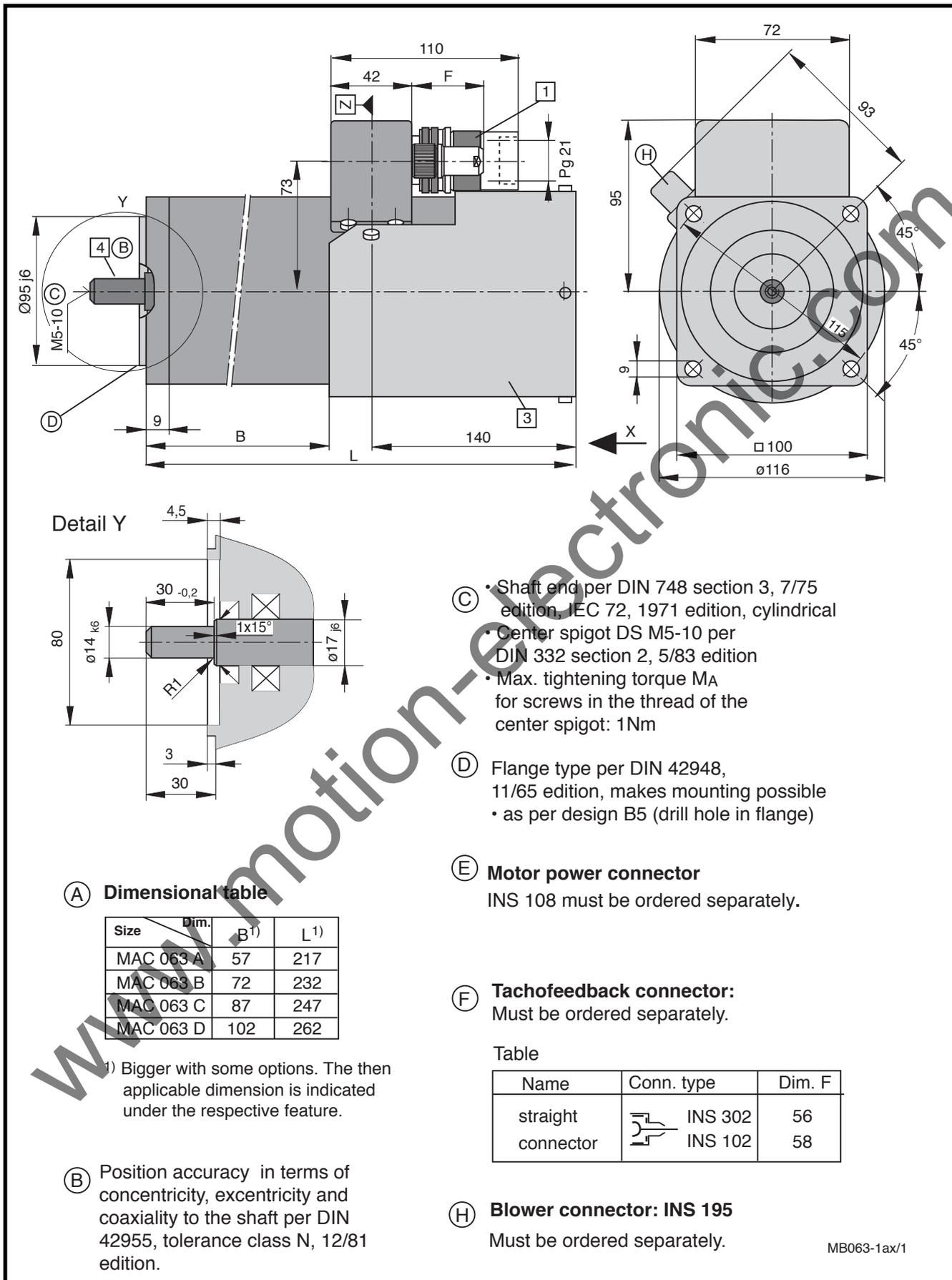


Fig 3.16: Dimensional data - MAC 063 (axial cooling)

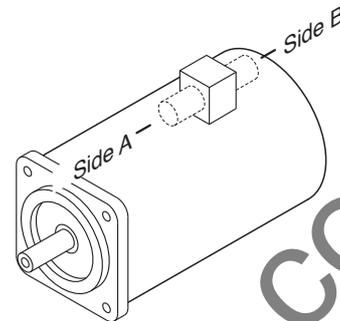
Available options

1 Power connection

The output direction of the electrical power connector is selected at the time the order is placed. Possible output directions are:

- to side A
- to side B

The drawing depicts side B as output direction. The dimensions of any other direction are obtained by a virtual turning of the connector housing around the Z axis.



3 Blocking brake

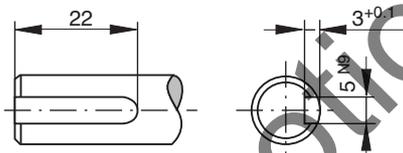
- without brake, dimensions B and L are retained
- Standard blocking brake: 3 Nm

Table with blocking brake
3 Nm holding torque:

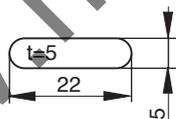
Size	Dim.	B	L
MAC 063 A		82	242
MAC 063 B		97	257
MAC 063 C		112	272
MAC 063 D		127	287

4 Output shaft

- plain shaft (preferred type)
- with keyway per DIN 6885 sheet 1, 8/68 edition (Note! balanced with entire key.)



Matching key: DIN 6885-A 5 x 5 x 22
Must be ordered separately.



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Fig 3.17: Dimensional data - MAC 063 - available options - (axial cooling)

3.7. Available Options

Type code fields		Example:	MAC 063 A-0-RS-4 - C/095-A-0/WI 520LV/S000	
1. Motor for analogue drives		MAC		
2. Motor size		063		
3. Motor length		A, B, C, D		
4. Type of cooling:				
natural convection		surface cooling		
0	axial		radial	
			blower right blower below blower left	
	AC 230 V 1 ¹⁾	AC 115 V 2 ¹⁾	AC 230 V 6 ³⁾ AC 115 V A ³⁾ AC 230 V 7 ³⁾ AC 115 V B ³⁾ AC 230 V 8 ³⁾ AC 115 V C ³⁾	
5. Type of windings				
Nominal rpm	Motor length			
	A	B	C	D
3500 min ⁻¹	ES	GS	MS	JS
6000 min ⁻¹	RS	JS	HS	FS
6. Motor feedback				
Motor type				
with tachofeedback			2	
with tachofeedback and second shaft end			3	
with tachofeedback and mounted incremental or absolute encoder			4	
Tacho voltage				
set to nominal motor speed: 1.5 V/1000 min ⁻¹			-	
Tacho type				
standard			C	
increased smooth run quality			F	
7. Centering diameter				
for design B05		095		
8. Power connection				
connector to side A		A		
connector to side B		B		
9. Blocking brake				
without blocking brake			0	
with standard blocking brake (3 Nm)			1	
Mounted encoder	10. Type ²⁾			
	Incremental encoder with standard mounting		WI	
	Absolute encoder		AM	
	11. Encoder code ²⁾			
	For available types, see section 2.4 "Motor feedback"			
12. Special types				
Fixed and documented by INDRAMAT with special number (see Drawing no.: 106-0105-4301-XX)				
Does not apply to standard motors.				

Fig 3.18: Type codes - MAC 063

3.8. Special options

Specification of Option	S001	S006	S007
with keyway per DIN 6885, sheet 1	X		X
output shaft with shaft sealing		X	X

Fig 3.19: Special options with a MAC 063

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